CONTEMPORARY ROUND

ARCHITECTURAL ALUMINIUM DOWNPIPES

DALES™
ALUMINIUM IN ARCHITECTURE

Each pipe is extruded with a close-fit socket to one end, giving clean, contemporary lines when installed. Dales standard pipe brackets fix the pipe very close to the wall, firmly clamping the pipe in position and making it difficult to climb. As the manufacturer, Dales can provide all manner of purpose-made componentry to suit your individual project.









Pipe size	152.4mm dia.	101.6mm dia.	76.2mm dia.
Wall thickness	3mm	1.6mm	1.6mm
Pipe capacity (33% fill)	29.6 l/s	10.04 l/s	4.63 l/s

SPECIFICATION CLAUSES

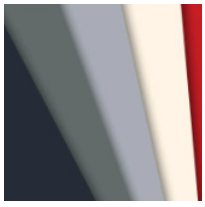
NBS Source PARTNER

uniclass

CONTEMPORARY ROUND

PPC finish	Click here for clause	Contact Dales
Anodised finish	Click here for clause	Contact Dales

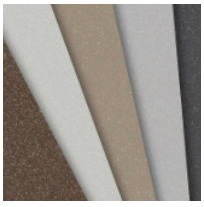
COLOUR & FINISH



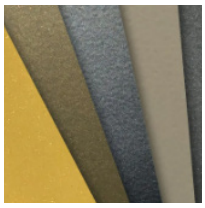
Standard (PPC)



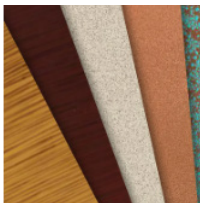
RAL & BS (PPC)



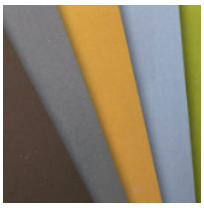
Metallic (PPC)



Anodite (PPC)

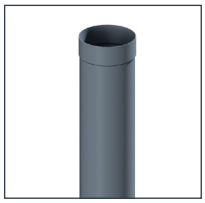


Special (PPC)

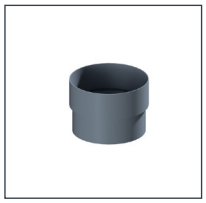


Anodised Aluminium

CONTEMPORARY ROUND COMPONENTS



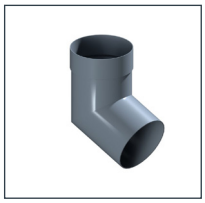
Pipe length



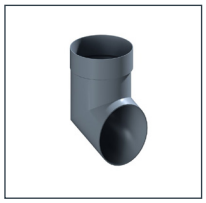
Pipe connectors



Pipe brackets



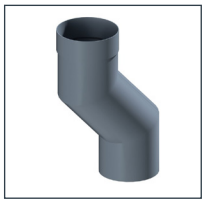
Pipe elbows



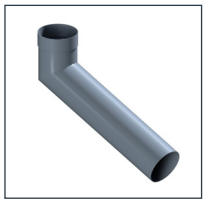
Pipe shoes



Pipe branches



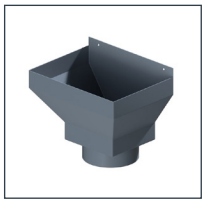
Pipe offsets



Long tailed elbows



Rodding access



Hopper range



Mullion brackets

Dales Fabrications Ltd, Crompton Road, Industrial Estate, Ilkeston, Derbyshire, DE7 4BG
Email: enquiries@dales-eaves.co.uk Tel: 0115 930 1521 dales-eaves.co.uk

© DALES FABRICATIONS LTD, All rights reserved, August 2025

intertek UKAS MANAGEMENT SYSTEMS 014
ISO 9001: 2015
Design & Manufacture

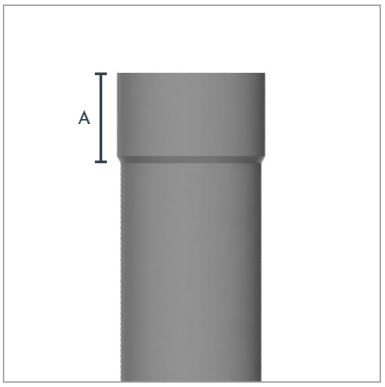
intertek UKAS MANAGEMENT SYSTEMS 014
ISO 14001: 2015
Environmental
Management Systems

CONTEMPORARY ROUND

ARCHITECTURAL ALUMINIUM DOWNPIPES

DALES™
ALUMINIUM IN ARCHITECTURE

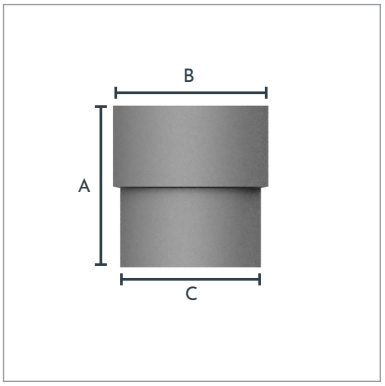
STANDARD LENGTHS



Range	Pipe size (mm)	3m	2m	1.5m	1m	Wall thickness (mm)	A
CR3	76.2	CR3-1-3	CR3-1-2	CR3-1-1.5	CR3-1-1	1.6	65
CR4	101.6	CR4-1-3	CR4-1-2	CR4-1-1.5	CR4-1-1	1.6	65
CR6	152.4	CR6-1-3	CR6-1-2	CR6-1-1.5	CR6-1-1	2.75	55

Notes: CR6 Range uses loose connectors to act as a swaged connection (CR6-2-1).
Please contact our technical department if another pipe length is required.

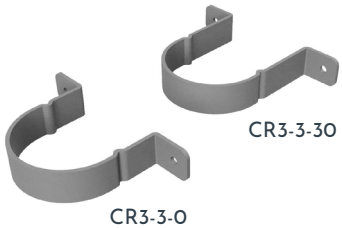
LOOSE PIPE CONNECTORS



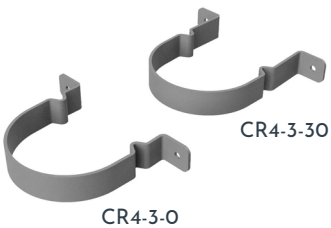
Range	Pipe size (mm)	Code	A	B	C
CR3	76.2	CR3-2-1	110	81	71
CR4	101.6	CR4-2-1	110	106	96
CR6	152.4	CR6-2.-1	110	157	145

PIPE BRACKETS

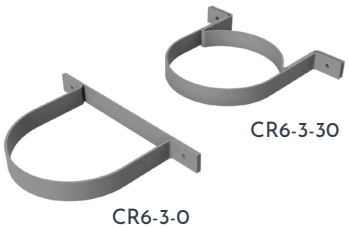
1-Piece Brackets (CR3)



1-Piece Brackets (CR4)



2-Piece Brackets (CR6)



Note: '0' Relates to a flush-fit bracket & '30' relates to a 30mm standoff projection bracket.

Dales Fabrications Ltd, Crompton Road, Industrial Estate, Ilkeston, Derbyshire, DE7 4BG
Email: enquiries@dales-eaves.co.uk Tel: 0115 930 1521 dales-eaves.co.uk

© DALES FABRICATIONS LTD, All rights reserved, August 2025

ISO 9001: 2015
Design & Manufacture

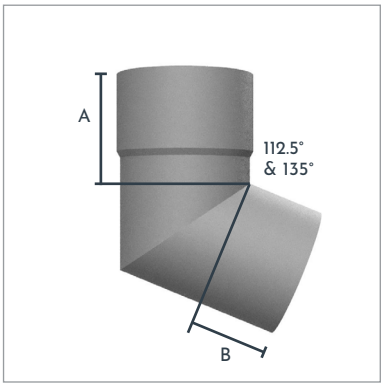
ISO 14001: 2015
Environmental
Management Systems

CONTEMPORARY ROUND

ARCHITECTURAL ALUMINIUM DOWNPIPES

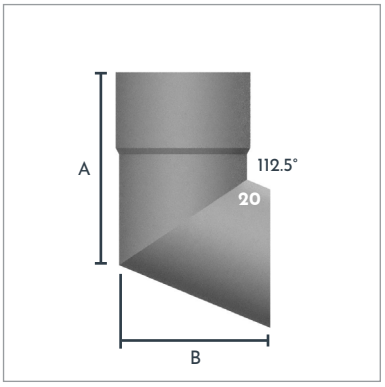
DALES™
ALUMINIUM IN ARCHITECTURE

PIPE ELBOWS



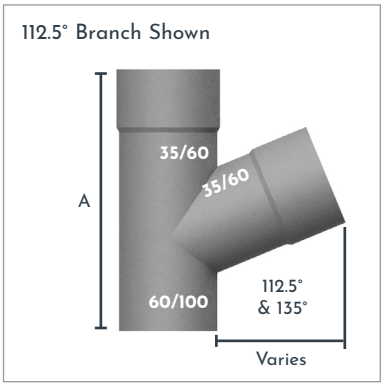
Range	Pipe size (mm)	112.5° Angle	135° Angle	A	B
CR3	76.2	CR3-4-112.5	CR3-4-135	85	60
CR4	101.6	CR4-4-112.5	CR4-4-135	85	60
CR6	152.4	CR6-4-112.5	CR6-4-135	115	100

PIPE SHOES



Range	Pipe size (mm)	Code	A	B
CR3	76.2	CR3-5-112.5	136	95
CR4	101.6	CR4-5-112.5	153	120
CR6	152.4	CR6-5-112.5	217	171

PIPE BRANCHES



Range	Pipe size (mm)	112.5° Angle	135° Angle	A (112.5°)	A (135°)
CR3	76.2	CR3-6-112.5	CR3-6-135	242	268
CR4	101.6	CR4-6-112.5	CR4-6-135	270	304
CR6	152.4	CR6-6-112.5	CR6-6-135	325	376

Note: For 35/60 & 60/100 measurements, CR3/4 is the first option, CR6 is the second option

Dales Fabrications Ltd, Crompton Road, Industrial Estate, Ilkeston, Derbyshire, DE7 4BG
Email: enquiries@dales-eaves.co.uk Tel: 0115 930 1521 dales-eaves.co.uk

© DALES FABRICATIONS LTD, All rights reserved, August 2025

ISO 9001: 2015
Design & Manufacture

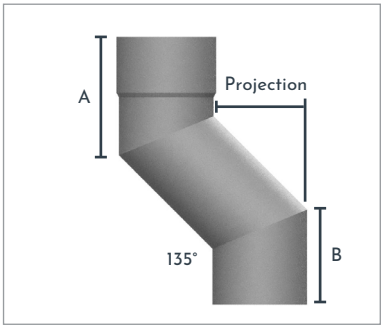
ISO 14001: 2015
Environmental
Management Systems

CONTEMPORARY ROUND

ARCHITECTURAL ALUMINIUM DOWNPIPES

DALES™
ALUMINIUM IN ARCHITECTURE

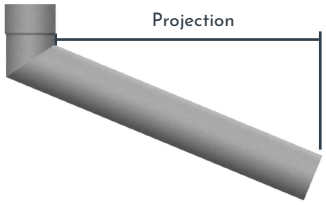
PIPE OFFSETS



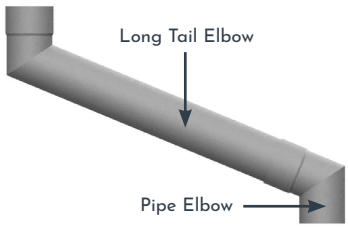
Range	Pipe size (mm)	50mm Projection	100mm Projection	150mm Projection	A	B
CR3	76.2	CR3-7-50-135	CR3-7-100-135	CR3-7-150-135	117	92
CR4	101.6	CR4-7-50-135	CR4-7-100-135	CR4-7-150-135	127	102
CR6	152.4	CR6-7-50-135	CR6-7-100-135	CR6-7-150-135	179	163

LONG TAILED ELBOWS

112.5 & 135°



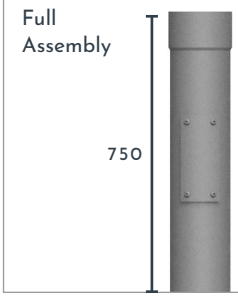
2-Piece Adjustable Example

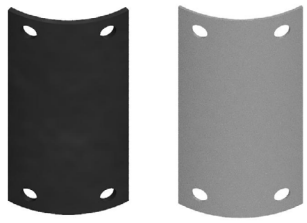


Range		Pipe size (mm)	300mm Projection	600mm Projection	1000mm Projection
Long Tailed Elbow at 112.5°	**CR3**	76.2	CR3-8-300-112.5	CR3-8-600-112.5	CR3-8-1000-112.5
	CR4	101.6	CR4-8-300-112.5	CR4-8-600-112.5	CR4-8-1000-112.5
	CR6	152.4	CR6-8-300-112.5	CR6-8-600-112.5	CR6-8-1000-112.5
Long Tailed Elbow at 135°	**CR3**	76.2	CR3-8-300-135	CR3-8-600-135	CR3-8-1000-135
	CR4	101.6	CR4-8-300-135	CR4-8-600-135	CR4-8-1000-135
	CR6	152.4	CR6-8-300-135	CR6-8-600-135	CR6-8-1000-135

Note: Long Tail Elbows & Pipe Elbows are commonly used together to create a 2-piece adjustable offset.

RODDING ACCESS





Range	Pipe size (mm)	Code
CR3	76.2	CR3-9-750
CR4	101.6	CR4-9-750
CR6	152.4	CR6-9-750

Notes: Rodding access comes complete with gasket, access plate & fixings. To order the gasket & access plate separately, please get in touch with our technical department who can assist.

Dales Fabrications Ltd, Crompton Road, Industrial Estate, Ilkeston, Derbyshire, DE7 4BG
Email: enquiries@dales-eaves.co.uk Tel: 0115 930 1521 dales-eaves.co.uk

© DALES FABRICATIONS LTD, All rights reserved, August 2025

ISO 9001: 2015
Design & Manufacture

ISO 14001: 2015
Environmental
Management Systems

CONTEMPORARY ROUND

ARCHITECTURAL ALUMINIUM DOWNPIPES

DALES™
ALUMINIUM IN ARCHITECTURE

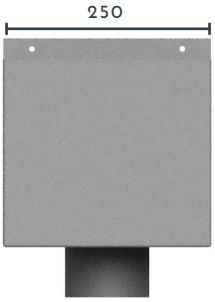
HOPPER RANGE

Tapered Hopper



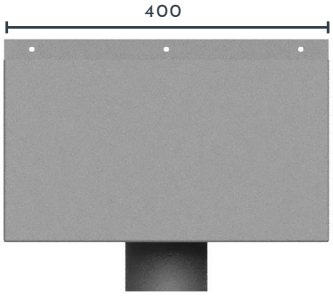
Range	Pipe size (mm)	Flush fit	30mm Stand-off
CR3	76.2	CR3-10-1-0	CR3-10-1-30
CR4	101.6	CR4-10-1-0	CR4-10-1-30
CR6	152.4	CR6-10-1-0	CR6-10-1-30

Box Hopper 250x225x225



Range	Pipe size (mm)	Flush fit	30mm Stand-off
CR3	76.2	CR3-10-2-0	CR3-10-2-30
CR4	101.6	CR4-10-2-0	CR4-10-2-30
CR6	152.4	CR6-10-2-0	CR6-10-2-30

Box Hopper 400x225x225

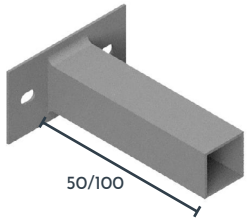


Range	Pipe size (mm)	Flush fit	30mm Stand-off
CR3	76.2	CR3-10-3-0	CR3-10-3-30
CR4	101.6	CR4-10-3-0	CR4-10-3-30
CR6	152.4	CR6-10-3-0	CR6-10-3-30

Note: Flushfit hoppers pair with brackets marked '0' & 30mm stand-off pairs with brackets marked '30'

MULLION BRACKETS

Mullion Backs



Mullion Fronts



Front loop manufactured to suit chosen pipe diameter

Range	Pipe size (mm)	50mm Projection	100mm Projection
CR3	76.2	CR3-12-50	CR3-12-100
CR4	101.6	CR4-12-50	CR4-12-100
CR6	152.4	CR6-12-50	CR6-12-100

Notes: When ordered, mullion brackets come complete with front loops, backs & standard fixings

Dales Fabrications Ltd, Crompton Road, Industrial Estate, Ilkeston, Derbyshire, DE7 4BG
Email: enquiries@dales-eaves.co.uk Tel: 0115 930 1521 dales-eaves.co.uk

© DALES FABRICATIONS LTD, All rights reserved, August 2025

ISO 9001: 2015
Design & Manufacture

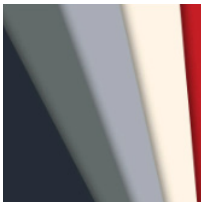
ISO 14001: 2015
Environmental
Management Systems

CONTEMPORARY ROUND

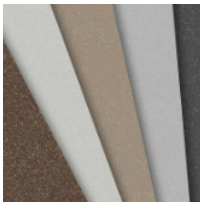
ARCHITECTURAL ALUMINIUM DOWNPIPES

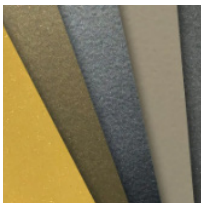
DALES™
ALUMINIUM IN ARCHITECTURE

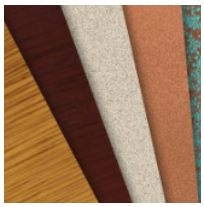
COLOUR & FINISH

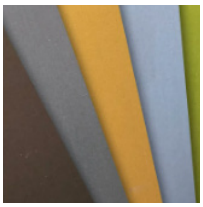

Standard (PPC)


RAL & BS (PPC)


Metallic (PPC)


Anodite (PPC)


Special (PPC)


Anodised Aluminium

Dales manufacture standard gutters & pipes in either Anodised Aluminium or Architectural Polyester Powder Coating finishes. Details of the huge range of colours and finishes available can be found at www.dales-eaves.co.uk/finishes

ANODISED ALUMINIUM COLOUR RANGE

Details of the anodised colour ranges available can be at at www.dales-eaves.co.uk/finish/anodised. Please also refer to Dales terms and conditions relating to anodised aluminium finishes.

POLYESTER POWDER COATINGS:

Dales recommend Syntha Pulvin (Sherwin Williams) architectural polyester powder coatings for aluminium products coated at its Syntha Pulvin Approved & ISO 9001:2015 Quality Assured coating facility in Ilkeston. All powder coated items are coated in accordance with the stringent standards demanded by Syntha Pulvin as part of their accreditation process which meets or exceeds the minimum requirements of BS 12206-1 2004.

Dales also supply aluminium products in Interpon D (Akzo Nobel) and Drylac (Tiger) architectural polyester powder coatings using only each manufacturer's Third Party Approved Applicators.

ROOF DRAINAGE AND GUTTER SYSTEM DESIGN

Dales Project Managers can provide a gutter and rainwater pipe system designed to suit your individual project requirements incorporating gutter and outlet and positioning advice in accordance with BS EN 12056-3 for a given design rate of rainfall. To use this service please contact a member of our project management team on t. 0115 930 1521.

PROFESSIONAL INDEMNITY INSURANCE

Dales Fabrications hold full Design/Professional Indemnity Insurance with a first-class security in the London market. This allows architects and specifiers to use our products with confidence.

BS EN ISO 9001: DESIGN & MANUFACTURE

Dales Fabrications have been working within the constraints of BS EN ISO 9001 accreditation since 1993. Our ISO 9001: Design & Manufacture certificate is available to view and download at www.dales-eaves.co.uk/certifications

ISO 14001:2015 ENVIRONMENTAL MANAGEMENT SYSTEMS

Dales Fabrications work within the constraints of BS EN ISO 14001:2015, having gained certification in December 2023. Our ISO 14001:2015: Environmental Management Systems certificate is available to view and download at www.dales-eaves.co.uk/certifications

FLOW CAPACITIES

All published flow capacities contained in this literature are calculated in accordance with the recommendations contained in BS EN 12056-3: 2000. Dales policy is not to issue high, although genuine, experimental results which include no margin of safety.

ONLINE ORDERS

Standard aluminium rainwater pipes, components and accessories in our Standard Colour range can be ordered through our online shop at www.dales-eaves.co.uk/shop

PRICING, ORDERING & LEAD TIMES

If you require a quotation, please confirm the rainwater pipe size, shape and quantities required (if known). If you are unsure of the quantities but can send the architect's roof plans, elevations and roof eaves sections in pdf format to: enquiries@dales-eaves.co.uk we will be pleased to provide a quotation. Should you wish to speak to a member of the Dales Project Management Team please contact Dales on t.0115 930 1521.

Should you wish to place an order against a quotation please email orders@dales-eaves.co.uk and include the Dales Quotation Reference on your order. Depending on the size of your order, you may be eligible to apply for a credit account.

Current lead times for all the standard rainwater pipes shown in this literature are available in Dales Standard Colours in two weeks and in the extended BS and RAL Colours in approximately two weeks. Other colour ranges (Metallic, Anodite and Special) may take longer, please give us a ring on t. 0115 930 1521.

For lead times for 152.4mm pipes (either dia or sq) and for SecretFix VR pipe systems, please call us on Tel: 0115 930 1521 to discuss your requirements.

Dales Fabrications Ltd, Crompton Road, Industrial Estate, Ilkeston, Derbyshire, DE7 4BG
Email: enquiries@dales-eaves.co.uk Tel: 0115 930 1521 dales-eaves.co.uk

© DALES FABRICATIONS LTD, All rights reserved, August 2025

ISO 9001: 2015
Design & Manufacture

ISO 14001: 2015
Environmental
Management Systems

CONTEMPORARY ROUND

ARCHITECTURAL ALUMINIUM DOWNPIPES

DALES™
ALUMINIUM IN ARCHITECTURE

MARINE SPECIFICATION:

In locations with high levels of UV light, such as the coast, it is the purchaser's responsibility to ensure that Marine Specification is specified, and our Project Managers can assist by advising on and providing appropriate NBS Specification clauses, if required.

Any guarantee which the polyester paint manufacturer or anodiser will offer is determined by them on an individual project basis upon completion of a questionnaire submitted by the customer and possible site visit, both of which must be completed prior to any order being placed. It should be borne in mind that if the goods are on the seafront, or within 1km of the sea, then a guarantee may not be available.

In locations with high levels of UV light, such as the coast, anodised finish is recommended purely from a performance criteria. If a polyester powder coating finish is preferred then Dales recommend Qualicoat 2 Marine specification should be used.

For a Marine Specification guarantee to be considered, a minimum of 60 microns of paint must be applied to external surfaces, and stainless-steel fixings are required throughout.

ACUTELY EXPOSED OR INDUSTRIAL ENVIRONMENTS

For acutely exposed marine or industrial environments Marine Specification can be further upgraded in several ways, which includes one or more of the following:

- changing the base aluminium alloy to a ship-building alloy,
- changing the powder coating to Qualicoat 2 specification,
- amending secondary supports to all aluminium,

If you consider that your project may be in an acutely exposed marine or industrial environment, please contact one of our Directors or Project Managers to discuss this further. Please bear in mind it is not always possible to guarantee products installed in harsh environments.

FIRE: ALUMINIUM & FINISHES

Dales manufacture standard gutters & pipes in either Anodised Aluminium or Architectural Polyester Powder Coating finishes.

Under Classification Reaction to Fire EN BS 13501-1:2018 Anodised Aluminium is classified as A1 non-combustible and makes 'no contribution to fire". Polyester Powder Coatings are A2 s1, d0, under EN BS 13501-1: 2018, which is also classified as non-combustible under the requirements for walls of relevant buildings over 18m as required by Building Regulations Part B: Fire Safety.

Syntha Pulvin (Sherwin Williams), Interpon D (Akzo Nobel) & Drylac (Tiger) are independent manufacturers of Architectural Polyester Powder Coatings and each state that all their PPC products are: A2 s1, d0 very limited combustibility (EN 13501-1 Classification of reaction to fire). Fire test evidence conducted by independent test laboratories, can be supplied on request.

RAINWATER HOPPERS AND OTHER SPECIALS

Dales offer an extensive range of hoppers that are too wide and varied to include here. As a specialist manufacturer Dales can also manufacture bespoke hoppers and other items as we are happy to help specifiers achieve their design ideas. For more information on the extended range of hoppers, bespoke hopper or other components, please contact our Project Management Team on 0115 930 12521 or email your question to enquiries@dales-eaves.co.uk

PREFERRED INSTALLER NETWORK

Our network of Preferred Installers are available to provide a full supply and fix package. When a price is requested Dales can advise which Preferred Installers will be suitable dependant on the size and type of products to be installed.

LIGHTNING CONDUCTIVITY

Dales aluminium gutters and down-pipes can usually be rendered electrically continuous using the Dales lightning conductivity clip, as part of a lightning protection system. This can be discussed with a Dales project manager and details can be provided.

Aluminium gutters and pipes are not suitable as the sole lightning protection system for any building and should only be utilised as part of an overall lightning protection design. Specifiers should refer to the latest EN BS standard concerning the protection of structures against lightning for further information.

ASSOCIATED PRODUCTS

GUTTERS

Dales offer a wide range of decorative and functional gutter profiles. More details are available at: www.dales-eaves.co.uk/aluminium-gutters

FASCIA PROFILES

Dales design and manufacture fascia profiles to almost any shape, size or proportion including curved and elliptical designs. As part of our specification service preliminary drawings can be prepared for integration into your project drawings. All systems are designed on an individual project basis and a 25-year guarantee may be available, subject to terms and conditions. More details are available at: www.dales-eaves.co.uk/aluminium-fascia-profiles. Example drawings can be downloaded at www.dales-eaves.co.uk/eaves-detailing

SOFFIT SYSTEMS

Dales offer a variety of soffit systems, from secret fix panels to secret-fix planks. More details are available at: www.dales-eaves.co.uk/aluminium-soffit-systems

SOLAR SHADING SYSTEMS

Dales designs and manufactures solar shading systems on a bespoke basis to suit each individual project. More details are available at: www.dales-eaves.co.uk/solar-shading

Dales Fabrications Ltd, Crompton Road, Industrial Estate, Ilkeston, Derbyshire, DE7 4BG
Email: enquiries@dales-eaves.co.uk Tel: 0115 930 1521 dales-eaves.co.uk

© DALES FABRICATIONS LTD, All rights reserved, August 2025

ISO 9001: 2015
Design & Manufacture

ISO 14001: 2015
Environmental
Management Systems

RAINSCREEN PANELS
Dales design and manufacture aluminium rainscreen panels on a bespoke basis to suit each individual project. More details are available at: www.dales-eaves.co.uk/rainscreen-panels

SUPPORT SYSTEMS
More information of the various support systems that Dales can provide is available at: www.dales-eaves.co.uk/support-systems

WALL COPINGS
Dales design and manufacture aluminium wall copings on a bespoke basis to suit each individual project. More details are available at: www.dales-eaves.co.uk/wall-copings

INSTALLATION, OPERATION & MAINTENANCE INFORMATION
As part of the Dales Project Management: Design & Specification Service a full technical guide is issued to site that includes A3 copies of all Dales detail proposal drawings in full colour and generic system fixing instructions as a comprehensive Technical Guide. This also includes a comprehensive 'Fixings Identification List' that identifies where each fixing is supposed to used, the same information is noted on the detail proposal drawings too.

It is the customer's responsibility to request a full O&M pack from Dales, which will include a complete detail drawings pack and the relevant generic fixing instructions complete with the maintenance schedule and any guarantee originally requested in the original customer order.

LOADINGS
DURABILITY
Dales systems are designed to give a low maintenance life of 60 years in rural and suburban conditions & up to 25 years in industrial conditions, dependant on the exact environment. For advice on marine environments please see above.

FIXINGS
Fixings present a potential weak link in any system, as such Dales take the process of fixing selection as seriously as the design of the system itself. All fixings have been selected after careful consultation with manufacturers and rigorous testing for both ultimate strengths and potential incompatibility issues. All necessary fixings are supplied as part of the complete package from Dales.

SUSTAINABILITY
ALUMINIUM: THE SUSTAINABLE CHOICE
Our aluminium rainwater pipes are manufactured from 78% recycled content and are 100% recyclable at end-of-life, minimising environmental impact while delivering performance and longevity.

CLOSED-LOOP RECYCLING
As founding members of the CAB Closed Loop Recycling Scheme, Dales ensure aluminium is recycled back into the same alloy type without quality loss. Closed-Loop Recycling reduces carbon emissions by preserving each alloy's material properties and value for future generations. More information about the scheme is available here: https://c-a-b.org.uk/closed-loop-recycling

ISO 14001:2015 CERTIFIED
Our environmental management system is certified to ISO 14001:2015, demonstrating our commitment to continuous environmental improvement and responsible manufacturing practices.

ENVIRONMENTAL POLICY
Our Manufacturing Environmental Policy is available to view and download at www.dales-eaves.co.uk/company-policies

RESPONSIBLE SOURCING
Our Responsible Sourcing Policy is available to view and download at www.dales-eaves.co.uk/company-policies

Dales Fabrications Ltd, Crompton Road, Industrial Estate, Ilkeston, Derbyshire, DE7 4BG
Email: enquiries@dales-eaves.co.uk Tel: 0115 930 1521 dales-eaves.co.uk

© DALES FABRICATIONS LTD, All rights reserved, August 2025

ISO 9001: 2015
Design & Manufacture

ISO 14001: 2015
Environmental
Management Systems

R10 370 Dales Aluminium Rainwater Pipes in Anodised Finish

Guidance for Quantity Surveyors
As all accessories are factory manufactured, these components do need to be measured as "extra over" items within the bills of quantities. Please contact Dales on tel: 0115 930 1521 or email enquiries@dales-eaves.co.uk for further clarification.

R10 RAINWATER DRAINAGE SYSTEMS

370 Aluminium Pipework For External Use

Manufacturer: Dales Fabrications Ltd, Crompton Road Industrial Estate, Ilkeston, Derbyshire. DE7 4BG. Tel: 0115 930 1521 Email: enquiries@dales-eaves.co.uk Website: www.dales-eaves.co.uk.
The manufacturer must prove that it holds:

- Professional Indemnity Insurance to cover its design activities.
- BS EN ISO 14001: 2015 Environmental Assurance
- Membership of the Council of Aluminium in Building's Closed Loop Recycling Scheme
- BS EN ISO 9001:2015 Quality Assurance

Product Reference: Dales Aluminium Rainwater Pipes.
Material: Extruded Aluminium pipe to BS EN 755 Part 1, 2 & 9 2001 6063 T4: With welded cast-aluminium socket: Supplied by BS EN ISO 9002 registered supplier to ensure traceability and responsible sourcing
Shape: Round
Size: 76.2mm
Gauge: 1.6m
Finish: Anodised after fabrication to min. 25 microns to BS3987 by United Anodisers or equivalent
Colour:

Natural Silver	Colour Ref: UA-100A	(Specify or delete)
Anolok Bronze™:	Colour Ref:_____	(Specify particular colour code or delete)
Anolock™ II Blue Grey:	Colour Ref:_____	(Specify particular colour code or delete)
UV Dye:	Colour ref: UA-_____-___	(Specify particular colour code or delete)

See also https://www.unitedanodisers.com/index.php/about-anodising/colour-swatches.html
Fixings: Fixings recommended for the purpose and supplied by Dales Fabrications Ltd.
Other requirements: Standard Swaged Pipe Joints
Accessories: Pipe connectors/square to round adapters/pipe elbows/rodding access pieces/hopper heads /pipe brackets/offset pipe brackets/ pipe branches/ pipe offsets/ two-piece adjustable offsets/special items to be designed and factory manufactured specifically for the application.
Method of Jointing: Dry socket joint
Method of Fixing: Bracketed in accordance with manufacturer's instructions, generally two brackets per pipe length. All brackets to be supplied by Dales Fabrications Ltd.

Guidance for Quantity Surveyors
As all accessories are factory manufactured, these components do need to be measured as "extra over" items within the bills of quantities. Please contact Dales on tel: 0115 930 1521 or email enquiries@dales-eaves.co.uk for further clarification.

R10 RAINWATER DRAINAGE SYSTEMS

370 Aluminium Pipework For External Use

Manufacturer: Dales Fabrications Ltd, Crompton Road Industrial Estate, Ilkeston, Derbyshire. DE7 4BG. Tel: 0115 930 1521 Email: enquiries@dales-eaves.co.uk Website: www.dales-eaves.co.uk.
The manufacturer must prove that it holds:

- Professional Indemnity Insurance to cover its design activities.
- BS EN ISO 14001: 2015 Environmental Assurance
- Membership of the Council of Aluminium in Building's Closed Loop Recycling Scheme
- BS EN ISO 9001:2015 Quality Assurance

Product Reference: Dales Aluminium Rainwater Pipes.
Material: Extruded Aluminium to BS EN 755 Part 1, 2 & 9 2001 6063 T4: supplied by BS EN ISO 9002 registered stockist to ensure traceability and responsible sourcing.
Shape: Round
Size: 76.2mm
Gauge: 1.6mm
Finish: Polyester Powder coated to BS 12206-1:2004, coated only by Syntha Pulvin Approved and BS EN IOS 9002 registered applicators: Polyester Powder coating must be A2 s1, d0 limited combustibility (EN 13501-1: 2018 Classification of reaction to fire)
Colour: ……(Specify RAL/BS Colour ref & Gloss-level as selected from www.dales-eaves.co.uk/finishes)
Fixings: Fixings recommended for the purpose and supplied by Dales Fabrications Ltd.
Other requirements: Standard Swaged Pipe Joints
Accessories: Pipe connectors/square to round adapters/pipe elbows/rodding access pieces/hopper heads /pipe brackets/offset pipe brackets/ pipe branches/ pipe offsets/ two-piece adjustable offsets/special items to be designed and factory manufactured specifically for the application.
Method of Jointing: Dry socket joint
Method of Fixing: Bracketed in accordance with manufacturer's instructions, generally two brackets per pipe length. All brackets to be supplied by Dales Fabrications Ltd.

R10 370 Dales Aluminium Rainwater Pipes in Anodised Finish

Guidance for Quantity Surveyors
As all accessories are factory manufactured, these components do need to be measured as "extra over" items within the bills of quantities. Please contact Dales on tel: 0115 930 1521 or email enquiries@dales-eaves.co.uk for further clarification.

R10 RAINWATER DRAINAGE SYSTEMS

370 Aluminium Pipework For External Use

Manufacturer: Dales Fabrications Ltd, Crompton Road Industrial Estate, Ilkeston, Derbyshire. DE7 4BG. Tel: 0115 930 1521 Email: enquiries@dales-eaves.co.uk Website: www.dales-eaves.co.uk.
The manufacturer must prove that it holds:

- Professional Indemnity Insurance to cover its design activities.
- BS EN ISO 14001: 2015 Environmental Assurance
- Membership of the Council of Aluminium in Building's Closed Loop Recycling Scheme
- BS EN ISO 9001:2015 Quality Assurance

Product Reference: Dales Aluminium Rainwater Pipes.
Material: Extruded Aluminium to BS EN 755 Part 1, 2 & 9 2001 6063 T4: supplied by BS EN ISO 9002 registered stockist to ensure traceability and responsible sourcing.
Shape: Round
Size: 101.6mm
Gauge: 1.6mm
Finish: Anodised after fabrication to min. 25 microns to BS3987 by United Anodisers or equivalent
Colour:

Natural Silver	Colour Ref: UA-100A	(Specify or delete)
Anolok Bronze™:	Colour Ref:_____	(Specify particular colour code or delete)
Anolock™ II Blue Grey:	Colour Ref:_____	(Specify particular colour code or delete)
UV Dye:	Colour ref: UA-_____-___	(Specify particular colour code or delete)

See also https://www.unitedanodisers.com/index.php/about-anodising/colour-swatches.html
Fixings: Fixings recommended for the purpose and supplied by Dales Fabrications Ltd.
Other requirements: Standard Swaged Pipe Joints
Accessories: Pipe connectors/square to round adapters/pipe elbows/rodding access pieces/hopper heads /pipe brackets/offset pipe brackets/ pipe branches/ pipe offsets/ two-piece adjustable offsets/special items to be designed and factory manufactured specifically for the application.
Method of Jointing: Dry socket joint
Method of Fixing: Bracketed in accordance with manufacturer's instructions, generally two brackets per pipe length. All brackets to be supplied by Dales Fabrications Ltd.

Guidance for Quantity Surveyors
As all accessories are factory manufactured, these components do need to be measured as "extra over" items within the bills of quantities. Please contact Dales on tel: 0115 930 1521 or email enquiries@dales-eaves.co.uk for further clarification.

R10 RAINWATER DRAINAGE SYSTEMS

370 Aluminium Pipework For External Use

Manufacturer: Dales Fabrications Ltd, Crompton Road Industrial Estate, Ilkeston, Derbyshire. DE7 4BG. Tel: 0115 930 1521 Email: enquiries@dales-eaves.co.uk Website: www.dales-eaves.co.uk.
The manufacturer must prove that it holds:

- Professional Indemnity Insurance to cover its design activities.
- BS EN ISO 14001: 2015 Environmental Assurance
- Membership of the Council of Aluminium in Building's Closed Loop Recycling Scheme
- BS EN ISO 9001:2015 Quality Assurance

Product Reference: Dales Aluminium Rainwater Pipes.
Material: Extruded Aluminium to BS EN 755 Part 1, 2 & 9 2001 6063 T4: supplied by BS EN ISO 9002 registered stockist to ensure traceability and responsible sourcing.
Shape: Round
Size: 101.6mm
Gauge: 1.6mm
Finish: Polyester Powder coated to BS 12206-1:2004, coated only by Syntha Pulvin Approved and BS EN IOS 9002 registered applicators: Polyester Powder coating must be A2 s1, d0 limited combustibility (EN 13501-1: 2018 Classification of reaction to fire)
Colour: ……(Specify RAL/BS Colour ref & Gloss-level from Dales' standard range (available from www.dales-eaves.co.uk/finishes)
Fixings: Fixings recommended for the purpose and supplied by Dales Fabrications Ltd.
Other requirements: Standard Swaged Pipe Joints
Accessories: Pipe connectors/square to round adapters/pipe elbows/rodding access pieces/hopper heads /pipe brackets/offset pipe brackets/ pipe branches/ pipe offsets/ two-piece adjustable offsets/special items to be designed and factory manufactured specifically for the application.
Method of Jointing: Dry socket joint
Method of Fixing: Bracketed in accordance with manufacturer's instructions, generally two brackets per pipe length. All brackets to be supplied by Dales Fabrications Ltd.

R10 370 Dales Aluminium Rainwater Pipes in Anodised Finish

Guidance for Quantity Surveyors
As all accessories are factory manufactured, these components do need to be measured as "extra over" items within the bills of quantities. Please contact Dales on tel: 0115 930 1521 or email enquiries@dales-eaves.co.uk for further clarification.

R10 RAINWATER DRAINAGE SYSTEMS

370 Aluminium Pipework For External Use

Manufacturer: Dales Fabrications Ltd, Crompton Road Industrial Estate, Ilkeston, Derbyshire. DE7 4BG. Tel: 0115 930 1521 Email: enquiries@dales-eaves.co.uk Website: www.dales-eaves.co.uk.
The manufacturer must prove that it holds:

- Professional Indemnity Insurance to cover its design activities.
- BS EN ISO 14001: 2015 Environmental Assurance
- Membership of the Council of Aluminium in Building's Closed Loop Recycling Scheme
- BS EN ISO 9001:2015 Quality Assurance

Product Reference: Dales Aluminium Rainwater Pipes.
Material: Extruded Aluminium to BS EN 755 Part 1, 2 & 9 2001 6063 T6: supplied by BS EN ISO 9002 registered stockist to ensure traceability and responsible sourcing.
Shape: Round
Size: 152.4mm
Gauge (Nominal): 3mm
Finish: Anodised after fabrication to min. 25 microns to BS3987 by United Anodisers or equivalent
Colour:

Natural Silver	Colour Ref: UA-100A	(Specify or delete)
Anolok Bronze™:	Colour Ref:_____	(Specify particular colour code or delete)
Anolock™ II Blue Grey:	Colour Ref:_____	(Specify particular colour code or delete)
UV Dye:	Colour ref: UA-_____-___	(Specify particular colour code or delete)

See also https://www.unitedanodisers.com/index.php/about-anodising/colour-swatches.html
Fixings: Fixings recommended for the purpose and supplied by Dales Fabrications Ltd.
Other requirements: Standard Swaged Pipe Joints
Accessories: Pipe connectors/square to round adapters/pipe elbows/rodding access pieces/hopper heads/pipe brackets/offset pipe brackets/pipe branches/pipe offsets/two piece adjustable offsets/special items to be designed and factory manufactured specifically for the application.
Method of Jointing: Dry socket joint
Method of Fixing: Bracketed in accordance with manufacturer's instructions, generally two brackets per pipe length. All brackets to be supplied by Dales Fabrications Ltd.

Guidance for Quantity Surveyors
As all accessories are factory manufactured, these components do need to be measured as "extra over" items within the bills of quantities. Please contact Dales on tel: 0115 930 1521 or email enquiries@dales-eaves.co.uk for further clarification

R10 RAINWATER DRAINAGE SYSTEMS

370 Aluminium Pipework For External Use

Manufacturer: Dales Fabrications Ltd, Crompton Road Industrial Estate, Ilkeston, Derbyshire. DE7 4BG. Tel: 0115 930 1521 Email: enquiries@dales-eaves.co.uk Website: www.dales-eaves.co.uk.
The manufacturer must prove that it holds:

- Professional Indemnity Insurance to cover its design activities.
- BS EN ISO 14001: 2015 Environmental Assurance
- Membership of the Council of Aluminium in Building's Closed Loop Recycling Scheme
- BS EN ISO 9001:2015 Quality Assurance

Product Reference: Dales Aluminium Rainwater Pipes.
Material: Extruded Aluminium to BS EN 755 Part 1, 2 & 9 2001 6063 T6: supplied by BS EN ISO 9002 registered stockist to ensure traceability and responsible sourcing.
Shape: Round
Size: 152.4mm
Gauge (Nominal): 3mm
Finish: Polyester Powder coated to BS 12206-1:2004, coated only by Syntha Pulvin Approved and BS EN IS0 9002 registered applicators: Polyester Powder coating must be A2 s1, d0 limited combustibility (EN 13501-1: 2018 Classification of reaction to fire)
Colour: ……(Specify RAL/BS Colour ref & Gloss-level from Dales' standard range (available from www.dales-eaves.co.uk/finishes)
Fixings: Fixings recommended for the purpose and supplied by Dales Fabrications Ltd.
Other requirements: Standard Swaged Pipe Joints
Accessories: Pipe connectors/square to round adapters/pipe elbows/rodding access pieces/hopper heads/pipe brackets/offset pipe brackets/pipe branches/pipe offsets/two piece adjustable offsets/special items to be designed and factory manufactured specifically for the application.
Method of Jointing: Dry socket joint
Method of Fixing: Bracketed in accordance with manufacturer's instructions, generally two brackets per pipe length. All brackets to be supplied by Dales Fabrications Ltd.