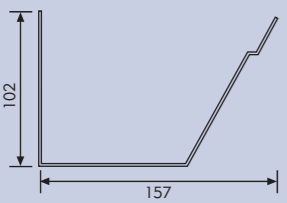
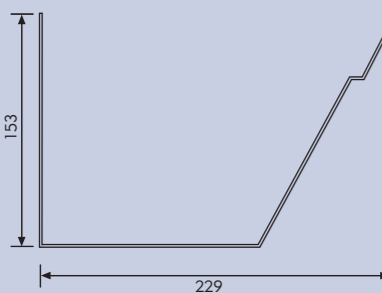


PROFILES

Description

The Dales Nene gutter system is an attractive heavy duty aluminium system of elegant simplicity combining functional requirements with many practical and design benefits.

Its large throat means that a wide variety of eaves configurations can be accommodated whilst its large cross sectional area results in high hydraulic capacity. The system is direct fixed to the fascia, eliminating the need for support brackets.

The aesthetic lines are further enhanced by the unique Dales overstrap joint system resulting in no visible fixings on the seen faces.

Accessories

A wide range of standard components are available (see illustrations), however as manufacturers Dales Fabrications Ltd are able to offer purpose made components to suit individual project requirements.

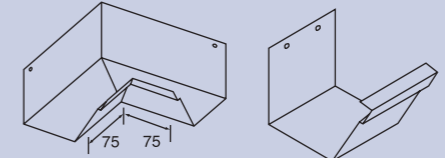
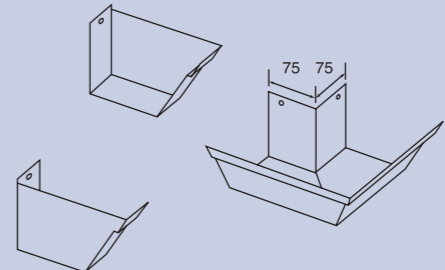
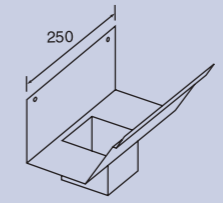
Finish

All Dales aluminium products are available in the Syntha Pulvin Plus or Interpon D polyester powder coating range of colours. This gives around 200 colours. For a current colour swatch, please contact our Project Management Team on Tel: 0115 930 1521.

A full list of the standard colours is available on our web site www.dales-eaves.co.uk. For non standard colours, please contact our Project Management Team on Tel: 0115 930 1521 and they will be happy to discuss your requirements.

Dales Nene 1	
Gutter Capacity:	3.29 l/s
76.2mm Sq Outlet Capacity:	3.06 l/s
76.2mm dia Outlet Capacity:	2.45 l/s
Dales Nene 2	
Gutter Capacity:	8.08 l/s
101.6mm Sq Outlet Capacity:	6.51 l/s
101.6mm dia Outlet Capacity:	5.29 l/s
76.2mm Sq Outlet Capacity:	3.64 l/s
76.2mm dia Outlet Capacity:	2.91 l/s

Scale 1:5 - dimensions in mm

<p>Internal Corner</p> <table border="0"> <tr> <td>Size</td> <td>Angle</td> <td>Part Ref.</td> </tr> <tr> <td>150x100</td> <td>90°</td> <td>N1-05-090-I</td> </tr> <tr> <td>150x100</td> <td>135°</td> <td>N1-05-135-I</td> </tr> <tr> <td>233x143</td> <td>90°</td> <td>N2-05-090-I</td> </tr> <tr> <td>233x143</td> <td>135°</td> <td>N2-05-135-I</td> </tr> </table>	Size	Angle	Part Ref.	150x100	90°	N1-05-090-I	150x100	135°	N1-05-135-I	233x143	90°	N2-05-090-I	233x143	135°	N2-05-135-I		<p style="text-align: right;">Joint Strap</p> <table border="0"> <tr> <td>Size</td> <td>Part Ref</td> </tr> <tr> <td>150x100</td> <td>N1-02-000-X</td> </tr> <tr> <td>233x143</td> <td>N2-02-000-X</td> </tr> </table> <p>1 No Req for each gutter 1 No Req for each corner 2 No Req for each outlet</p>	Size	Part Ref	150x100	N1-02-000-X	233x143	N2-02-000-X		
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**FOR ADDITIONAL COMPONENTS, PLEASE CONTACT ONE OF OUR PROJECT MANAGERS ON
TEL: 0115 930 1521**

**POWDER COATED ALUMINIUM GUTTERS
230**

- **Manufacturer and Reference:** Dales Fabrications Ltd: Dales Nene
Crompton Road Industrial Estate, Ilkeston, Derbys DE7 4BG. Tel: 0115 930 1521. Fax: 0115 930 7625.
website: www.dales-eaves.co.uk email: sales@dales-eaves.co.uk
Manufacturer to be BS EN ISO 9001 approved and hold Design/Professional Indemnity Insurance with a first class security in the London Market.
- **Material/Grade:** Aluminium Sheet to EN 485/515/573, supplied by BS EN ISO 9002 registered stockist to ensure traceability.
- **Gauge:** 2mm Nene 1/ 3.0mm Nene 2
- **Size:** 157 x 102mm Nene 1/ 229 x 153mm Nene 2
- **Finish/Colour:** Polyester powder coated, colour from Syntha Pulvin Plus range coated by only Syntha Pulvin approved and BS EN ISO 9002 registered applicators.
- **Accessories:** Polyester powder coated joint straps, stop ends, internal and external corners, outlets and special items. Fixings and joint sealant recommended for the purpose and supplied by Dales Fabrications Ltd.
- **Method of Jointing:** Joint straps securely clinched at top front edge. Joints assembled dry with 8mm expansion gap filled with Dales silicone sealant applied to dry surfaces after assembly.
- **Method of Fixing:** HEX HD Climadure anti-corrosion coated, zinc plated, self drill self tap fastener 5.5mm gauge x 50mm long with EPDM bonded seal washer through all pre-punched holes in the back of the gutter and accessories.

